



Welder Qualification Test Certificate

BS EN ISO 9606-1: 2013

Energy - Downstream, Power and Manufacturing

Designation:	EN ISO 9606-1:2013 135 P FW FM1 S t10 PB ml		
Welding Procedure Specification Reference No.	W02	Examining Body Reference No.:	- / -
Welder's Name	BONTA' ANDREA (Stamp nr. BA)		
Identification:	AO 46895 11		
Method of Identification:	C.I.		
Date and place of birth:	02/02/1988 - Pescia (PT)		
Employer:	MAURO ANGIOLI Lavorazione Artigianale Ferro - Uzzano		
Code/Testing Standard:	EN ISO 9606-1:2013		
Job knowledge:	Not Tested(delete as necessary)		

Photograph (if required)

	Test piece	Range of qualification
Welding process(es)	135	135, 138
Transfer Mode	Spray arc	Spray arc
Product type (plate or pipe)	P	Plates and pipes
Type of weld	FW	Fillet weld
Parent material group(s)/subgroups	1.2	-
Filler material group(s)	FM1	FM1, FM2
Filler material (Designation)	Solid wire	Solid wire/Electrode core: M
Shielding gas	EN ISO 14175: M21	-
Auxiliaries	N.A.	-
Type of current and polarity	DC EP	-
Material thickness (mm)	10,0	3,0 and over
Deposited thickness (mm)	N.A.	N.A.
Outside pipe diameter (mm)	N.A.	Fixed pipe:500 and over-Rotating pipe:75 and over
Welding positions	PB	PA, PB
Weld details	N.A.	N.A.
Multi-layer/single layer	ml	sl, ml

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Type of test	Performed and acceptable	Not tested
Visual testing	X	
Radiographic testing		X
Fracture test	X	
Bend test		X
Notch tensile test		X
Macroscopic examination		X

Not Acceptable

S. Bottari

Surveyor to Lloyd's Register EMEX

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Date of welding: **22 March 2017**

Date of Issue: **23 March 2017**

Location: **Taranto**

Validity of qualification until: **21 March 2020**

Revalidation 9.3 a)	Valid Until 21 March 2020
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Revalidation 9.3 b)	Valid Until
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Revalidation 9.3 c)	Valid Until
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Mauro Angioli
LAVORAZIONE ARTIGIANALE DEL FERRO

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